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Trampoline & Enclosure Assembly Instructions



This manual is suitbale for：

FJRC1398
FJRC1398FN

MAT DIAMETER	MAT HEIGHT FROM GROUND
1310*990mm	350mm
MINIMUM HEIGHT NET	MAXIMUM USER WEIGHT
1000mm	FJRC1398 143 lbs(65 kg)
	FJRC1398FN 245 lbs(110kg)

The information in this document is is subject to change without notice.

Use only Free Jump-made accessories.
Use only parts that are recommended by Free Jump

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Do not attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis or death even when landing on the middle of the mat.

Do not allow more than one person at the same time on the trampoline or enclosure. Use by more than one person can result in serious injury.

Treat any loaded rod with caution until you are sure it is properly installed or uninstalled.Keep your face well away from any loaded rod.

Never attempt to remove a black net rod from its net pocket while the black net rod is under tension.

Your trampoline has been designed for residential backyard use by both children and adults. The Maximum User Weight for this trampoline is located on the front panel of this manual.Jumpers at or near the Maximum User Weight should take extra precaution in their manoeuvres to ensure they do not initiate contact with the ground while jumping as this can cause serious injury

Do not hold onto, or place fingers between the rods while someone is jumping on the trampoline.

Note

- Safe use of trampolines
- When children are on the trampoline:
- keep toddlers away when the trampoline is in use to prevent them from going underneath it.
- Allow only one child at a time on the trampoline.
- Teach children to jump in the centre of the mat.
- Teach them to climb on and off the trampoline rather than jumping off
- Ensure children do not wear helmets, jewellery, buckles or shoes on the trampoline clearly explain the rules and make sure the children follow and understand them.
- The trampoline shall be assembled by an adult in accordance with the assembly instructions and thereafter checked before the first use.
- Only one user.Collision hazard.
- Do not use the mat when it is wet.
- Empty pockets and hands before jumping.
- Always jump in the middle of the mat.
- Do not eat while jumping.
- Do not exit by a jump.
- Limit the time of continuous usage(make regular stops).
- Always close the net opening before jumping.
- Do not use in strong wind conditions and secure the trampoline.
- WIND: Disconnect the Safety Net from the Net Poles, and cover the Safety Net and Jump Mat with a storm cover.

WARNING: Read the warnings on this page and those contained in the User Guide before you assemble and use the trampoline and enclosure.

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1. Keep small children at least 23 ft (7.0 m) away while assembling the trampoline; they could be injured by improperly assembled rods releasing and ejecting from the frame.
2. Do not attempt to use the trampoline until it is completely assembled.
3. Installation typically takes two hours to complete. Two people are recommended for assembly.
4. Gloves are recommended during the assembly process.
5. Treat any loaded rod with caution until you are sure it is properly installed. In particular, keep your face well clear of the rods during assembly or disassembly. An improperly installed rod could release and cause facial injury or blindness.
6. The sleeves on the rods are intended to provide protection from fibers or splinters. Do not remove the sleeve. If they are damaged, replace them.
7. A minimum of 28 ft (8.5 m) overhead clearance when measured from the ground is required to prevent users inadvertently contacting overhead hazards such as electric wires, tree limbs and clotheslines.
8. Place the trampoline on a level surface at least 6ft(2m) fram any structure or obstruction such as a fence,garage,house, overhanging branches,laundry lines or electrical wires.
9. The trampoline shall neither be installed over concrete,asphalt or any other hard surface nor at proximity of other conflicting installations(e.g.Padding pools,swings,slides,climbing frames).
10. Not intended to be buried into the ground.
11. Move the trampoline with a minimum of 4 adults, to ensure that the lift is within heavy lifting regulations
12. Do not drag the trampoline. Parts may bend or warp if insufficiently lifted.
13. Avoid tilting the trampoline or resting it on its side; the frame may bend under its own weight.
14. Disassemble the trampoline, and return it to its original packaging, to transport it over long distances.
15. Inspect before and after each use. It is essential that you replace any worn, defective or missing parts immediately and only through Free Jump.
16. Ensure that the Safety Net is always correctly attached and in good condition.Replace the Safety Net every 2 year.
17. Check all nuts and bolts for tightness and tighten when required.
18. Check that all rod joints are still intact and connot become dislogged during play.
19. Check all covertings and sharp edges and replace when required.
20. Retain the maintenance instruction manual.
21. In certain countries during winder period,the snow load and the very lowtemperature can damage the trampoline.
22. It is recommended to remove the snow and store the mat and the enclosure indoor.
23. Check that mat,enclosure and soft surface are without defects.
24. Components of this trampoline are susceptible to deterioration from use and environmental conditions-such as sunlight, rain, salt and heat, to varying degrees.
25. Remove any fallen debris on your trampoline after rain. Wipe off residual water with a dry cloth;components and weaken textiles.
26. Comonents will deteriotate over time
27. Carry out checks and maintenance of the main parts (frame, suspension system, mat, padding, and enclosure) at the beginning of each season and also at regular intervals.if these checks are not carried out, the trampoline could become dangerous.

Assembly Precautions: Read the following steps before beginning the assembly process.

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RECTANGLE FRAME * 1 PC



U—LEGS * 4 PCS

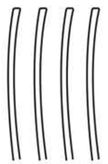


MAT* 1 PC



NET* 1 PC

Tool *1 PC



U—RODS * 46 PCS(FJRC1398)
U—RODS * 54 PCS(FJRC1398FN)

Star Screw head * 8 PCS

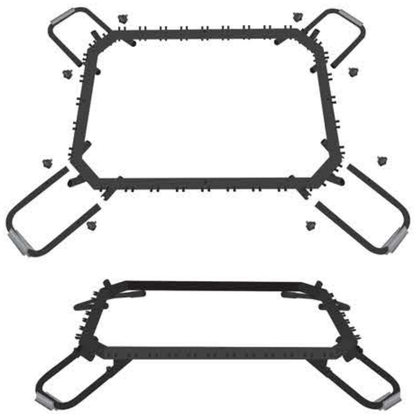


Net Poles * 4 PCS

- Find level ground, and make sure that there are no obstructions nearby.
- Check that you have all the parts required for assembly.

05

Take out the tool first to later use.



- Lay out the remaining parts as illustration shown, the colored stickers all face upwards.
- Lift the Rectangular frame—up, take one U—leg insert into the trampoline leg tube, use Star Screw to go through the hole on the socket, till the screw is fully fixed into the tube.
- Repeat the step B to finish all the U—legs assembly.

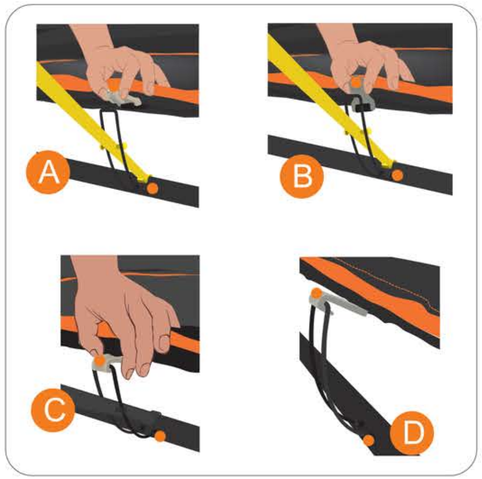
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- Note: When install the U— rod into the mat rod sockets,please make sure you have inserted the bottom of the frame.

- Take the U— rod to insert into the mat rod sockets which with the Orange stickers on the Shorter straight tube.
- Locate the Orange tag on the frame and match it with the Orange label on the jumping mat .
- Find the Orange tag (marked as Number 2) on the frame and match it with the Orange label on the jumping mat. Then use the handle to connect mat and net.
- **Follow the illustration (1—2—3—4) ,step by step to install the mat.**

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- Note：Hold the handle with right hand and keep your arms stable ,push the rod with handle and keep your left hand pulling the white buckle, till the rod hooks onto the buckle.

08



- Note：Hold the handle with right hand and keep your arms stable ,push the rod with handle and keep your left hand pulling the white buckle, till the rod hooks onto the buckle.

- Following the sequence shown spreads the tension evenly across the mat. If you do not follow this sequence, it will be much difficult to attach the mat.
- **Follow the illustration (5—6—7—8) ,step by step to install the mat.**
- Make sure orange tags on the jumping mat must be matched the orange label on the frame